

**Fitting Instructions for FASP seat swivels
when used with standard seats on the
Year 2002-on DUCATO / BOXER commercial vehicles.**

- 1) Detach seat belt from anchor point on rear end of seat slide.
- 2) Remove and retain all four nuts, bolts and washers, holding the seat to the slides. Lift seat from vehicle.
- 3) Remove the vertical bolts attaching the rear end of the sliders to the seat support frame, and the front horizontal bolts from the angled front end of the slide.
- 4) Saw off the downward projection from the front of the seat slider so that the slider will lie flat on the floor.
- 5) Drill a 9mm hole just behind the point where the saw cut was made in the slider, 308mm (between centres) from the existing rear hole.
- 6) Bolt modified slider to top surface of swivel with the cut end facing forward.
- 7) Bolt swivel lower surface to seat support frame using original bolts.
- 8) Replace seat on sliders in original position, fasten using good quality 8mm nuts, bolts and washers.
- 9) Refit seat belt to anchor point on slider.
- 10) Check sliders and swivel for smooth operation, check that all bolts are correctly tightened.

IMPORTANT: Please read these instructions carefully before proceeding, If in any doubt either contact a competent mechanic or ring your dealer.

**Fitting Instructions for FASP Seat Swivels
when used with standard seats on
DUCATO/ BOXER vehicles PRIOR to the 2002 Model Change
and also VOLKSWAGEN TYPE 2/3/4 Vehicles.**

**Similar instructions apply to Iveco, Peugeot, and Citroen vans of the same period.
If in doubt please ask for help from your dealer.**

- 1) Detach seat belt from anchor point on rear end of seat slide.
- 2) Remove and retain all nuts, bolts and washers, holding the seat to the slides.
Lift seat from vehicle.
- 3) Remove the vertical bolts attaching the end of the sliders to the seat support frame.
- 4) Bolt swivel lower surface to not support frame/box using original bolts.
- 5) Replace seat on sliders in original position, fasten using good quality 8mm "nyloc" nuts, bolts and washers.
- 6) Refit seat belt to anchor point on slider or seat as appropriate.
- 7) Check sliders and swivel for smooth operation, check that all bolts are correctly tightened.
- 8) Check the seat for excessive movement fore and aft, and for excessive side play.

Note:

- A. On some vehicles (especially if the hand brake needs adjustment) it will be necessary to ensure that the following instruction are observed BEFORE attempting to rotate swivel;
- B. Place vehicle on level ground.. Block/chock wheels if necessary. Engage low/reverse gear or (if an auto box) "park". Release handbrake and turn seat. Then re-apply handbrake before doing anything else. Failure to observe the above could result in the seat swivel movement inadvertently releasing handbrake. Not recommended.

IMPORTANT: Please read these instructions carefully before proceeding, If in any doubt either contact a competent mechanic or ring your dealer.